




# Amman Strategic Reserve Terminal for Petroleum Products

B	10/10/2014	Issued for Review	CLOB	MAPM	PBB	IGC
Rev.	Date	Issue Purpose / Description	Prepared	Checked	Approved	Accepted
<b>Client</b>  MINISTRY OF ENERGY & MINERAL RESOURCES		THE HASHEMITE KINGDOM OF JORDAN MINISTRY OF ENERGY AND MINERAL RESOURCES				
<b>Owner's Engineer</b>  ILF CONSULTING ENGINEERS		<b>Document Title</b>  <b>TANKS SRT-T-25-041 / 042</b> <b>JET FUEL STORAGE DATA SHEET</b>				
<b>Contractor</b>  OHL - MID Joint Venture for ASTPP Project - Amman, Jordan		<b>Contractor's Doc. No.</b>  <b>P40341-EE-126-ME-HE-00G001</b>	<b>Official Document Number</b>  <b>OMJ-DAT-SRT-ST-0025</b>			<b>Rev. Code</b>  <b>B</b>

API

API Std 650 Storage Tank  
Data Sheet

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\* For boxes marked with \*, if blank, Mfr. Shall determine and submit as per Appendix L. For all lines, see Appendix L for line-by-line instructions.

**GENERAL** Special Documentation Package Requirements:

Measurement Units to be used in API Std 650:

SI ☒US Customary ☐

1. Manufacturer\* \_\_\_\_\_ Contract No.\* \_\_\_\_\_  
Address\* \_\_\_\_\_  
Mfg. Serial No.\* \_\_\_\_\_ Year Built\* \_\_\_\_\_ Edition & Addendum to API 650\* **12<sup>th</sup> Edition, 2013**
2. Purchaser \_\_\_\_\_ Contract No. \_\_\_\_\_  
Address \_\_\_\_\_  
Tank Designation **Storage Tanks for Jet Fuel, Tag No. SRT-T-25-041, 042**
3. Owner/Operator \_\_\_\_\_ Location **Amman Strategic Reserve Terminal for Petro**
4. Size Limitations\* \_\_\_\_\_ Tank Diameter\* **37.0 m** Shell Height\* **22.8 m**  
Capacity: Maximum\* **22,000 m<sup>3</sup>** Net Working\* \_\_\_\_\_ Criteria\* **See Tank Specification**
5. Products Stored: **Jet Fuel**  
Liquid \_\_\_\_\_ Max. S.G.: **0,84** at **15 °**  
Blanketing Gas **N/A** Vapor Pressure **0,04** PSIA at Max. Operating Temp.  
% Aromatic \_\_\_\_\_ Suppl. Spec. \_\_\_\_\_ H<sub>2</sub>S Service? Yes ☐ No ☒ Suppl. Spec. \_\_\_\_\_  
Other Special Service Conditions? Yes ☐ No ☒ Suppl. Spec. \_\_\_\_\_

**DESIGN AND TESTING**

Purchaser to Review Design Prior to Ordering Material?

Yes ☒ No ☐

6. Applicable API Standard 650 Appendices: \* A ☐ B ☐ C ☐ F ☒ G ☐ H ☐ I ☐ J ☐ L ☐ M ☐ O ☐ P ☒ S ☐ U ☐ V ☐ W ☐
7. Max. Design. Temp. **60 °** Design Metal Temp.\* **(MIN) -10 °** Design Liquid Level\* **21,04 m**  
Design Pressure **20.0 mbar** External Pressure **5.0 mbar** Maximum Fill Rate **400 m<sup>3</sup>/h** Maximum Emptying Rate **275 m<sup>3</sup>/h**  
Floatation Considerations? Yes ☐ No ☒ Flot. Suppl. Spec.\* \_\_\_\_\_ Applied Supplemental Load Spec. \_\_\_\_\_
8. Seismic Design? Yes ☒ No ☐ Appendix E ☒ Alternate Seismic Criteria **See Tank Spec** Seismic Use Group **III**  
MBE Site Class \_\_\_\_\_ Vertical Seismic Design? Yes ☒ No ☐ Vertical Ground Motion Accelerator A<sub>v</sub>: **0,32 (g)**  
Basis of Lateral Acceleration (Select one): ☐ Mapped Seismic Parameters? S<sub>s</sub> \_\_\_\_\_ S<sub>1</sub> \_\_\_\_\_ S<sub>0</sub> \_\_\_\_\_; ☐ Site-Specific Procedures: MCE  
Design Required? Yes ☒ No ☐; ☒ Other (Non-ASCE) Methods **See Tank Specification**  
☐ Freeboard Required for SUG I Design Roof Tie Rods @ Outer Ring? \* Yes ☐ No ☐
9. Wind Velocity for non-U.S. sites, 50-yr. wind speed (3-sec. Gust)\* **160 km/h**  
Top Wind Girder Style\* **N/A** Dimensions\* \_\_\_\_\_ Use Top Wind Girder as Walkway? Yes ☐ No ☒  
Intermediate Wind Girders? \* Yes ☒ No ☐ Intermediate Wind Girder Style\* **Detail "e" Fig 5.24** Dimensions\* **350 x 6 mm**  
Check Buckling in Corroded Cond.? Yes ☒ No ☐
10. Shell Design: 1-Ft Mthd?\* Yes ☒ No ☐; Variable-Des-Pt Mthd?\* Yes ☐ No ☒ Alternate ☐; Elastic Anal. Mthd?\* Yes ☐ No ☒ Alternate ☐  
Plate Stacking Criteria\* Centerline-Stacked? Yes ☐ No ☐ Flush-Stacked? Yes ☐ No ☐ Inside ☐ Outside ☐  
Plate Widths (Shell course heights) and Thicknesses \* Numbers below Indicate Course Number.  
1. **2280 x 20 mm** 2. **2280 x 18 mm** 3. **2280 x 16 mm** 4. **2280 x 14 mm** 5. **2280 x 12 mm**  
6. **2280 x 10 mm** 7. **2280 x 10 mm** 8. **2280 x 9 mm** 9. **2280 x 9 mm** 10. **2280 x 9 mm**  
11. \_\_\_\_\_ 12. \_\_\_\_\_ 13. \_\_\_\_\_ 14. \_\_\_\_\_ 15. \_\_\_\_\_  
Joint Efficiency\* \_\_\_\_\_ % Shell-to-Bottom Weld Type\* \_\_\_\_\_ Shell-to-Bottom Weld Insp. Mthd\* \_\_\_\_\_

Approvals:

Revisions:

Title: Jet Fuel Tanks

By: \_\_\_\_\_ Ck'd: \_\_\_\_\_ Date: 10/10/2014

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\* If box is blank, Manufacturer shall determine and submit as per Appendix L.

<b>11. Open-Top and Fixed Roofs:</b> (See Sheet 6 for Floating Roofs)      Open Top?*    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>		
Fixed Roof Type* <u>Dome Rafter Supported</u> Roof Support Columns*:    Pipe <input type="checkbox"/> Or Structural Shape <input type="checkbox"/>		
Cone Slope*      Dome or Umbrella Radius* <u>55,5 m (R=1.5D)</u> Weld Joints* <u>Lap joints</u> (Lap, Butt, Other)		
Seal Weld Underside of:    Lap Joints?    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> ;      Seal Weld Underside of Wind Girder Joints?    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>		
Gas-tight?    Yes <input type="checkbox"/> No <input type="checkbox"/> Joint Efficiency*      %		
Thickness* <u>6.0 mm</u> In. Snow Load* <u>N/A</u> App. Suppl. Load Spec.*      Column Lateral Load		
Normal Venting Devices* <u>Yes</u> Emergency Venting Devices* <u>N/A</u>		
For Non-Frangible Roofs:    Seal Weld Roof Plates to Top Angle on the Inside?    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> ;      Weld Rafters to Roof Plates?    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>		
Roof-to-Shell Detail* <u>API 650 Fig F.2 Detail "b"</u> Radial Projection of Horizontal Component of Top Angle*    Inward <input type="checkbox"/> Outward <input checked="" type="checkbox"/>		

<b>12. Bottom:</b> Thickness* <u>INNER 6; OUT</u> Style* <u>Cone down</u> Slope* <u>1:30</u> Weld Joint Type*		
Provide Drip Ring?    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Alternate Spec.		
Annular Ring?    Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Annular Ring: Minimum Radial Width* <u>1400 mm</u> Thickness* <u>14,0 mm</u>		

<b>13. Foundation:</b> Furnished by* <u>Contractor</u> Type*		
Soil Allow: Bearing Pressure'      Per Spec.*      Anchors: Size*      Qty.*		
Foundation Design Loads: Base Shear Force: Wind      Seismic*      Overturning Moment: Wind*      Seismic*		
Ring Forces: Weight of Shell + Roof New'      Corroded*      Roof Live Load*      Internal Pressure*		
Partial Vacuum*      Wind*      Seismic*		
Bottom Forces: Floor Wt. New      Corroded*      Product Wt.*      Water Wt.*      Internal Pressure*		
Partial Vacuum      Other Foundation Loads*      Min. Projection of Fdn. Above Grade:		

<b>14. Responsibility for Heating Water, if Required:</b> Purchaser <input type="checkbox"/> Manufacturer <input type="checkbox"/>		
Hydro-Test Fill Height* <u>22,8 m</u> Settlement Measurements Required?    Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> Extended Duration of Hydro-Test:		
<input type="checkbox"/> Predicted Settlement Profile is Attached		
Responsibility for Setting Water Quality:    Purchaser <input checked="" type="checkbox"/> Manufacturer <input type="checkbox"/> Supplemental Test Water Quality Spec.		
Test Water Source & Disposal Tie-In Location: <u>Contractor</u> Hydro-Test Appendix J Tank?    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>		
Post-Pressure-Test Activities Required of the Manufacturer:    Broom Clean <input type="checkbox"/> Potable Water Rinse <input type="checkbox"/> Dry Interior <input checked="" type="checkbox"/>		
Other <input checked="" type="checkbox"/> <u>INTERIOR COATING AS REQUIRED</u>		

<b>15. Inspection by</b> <u>Third Party; Requirements acc. to specification</u> in Shop;      in Field		
Supplemental NDE Responsibility      Supplemental NDE Spec.      (Purch., Mfg., Other)		
Positive Material Identification?    Yes <input type="checkbox"/> No <input type="checkbox"/> PMI Requirements:		
Max. Plate Thickness for Shearing		
Must Welds not exceeding 6 mm ( <sup>1</sup> / <sub>4</sub> in.) Be Multi-Pass?    Yes <input type="checkbox"/> No <input type="checkbox"/> Must Welds greater than 6 mm ( <sup>1</sup> / <sub>4</sub> in.) Be Multi-Pass?    Yes <input type="checkbox"/> No <input type="checkbox"/>		
Leak Test Mthd: Roof      Shell*      Shell Noz./Manhole Reinf. Plt*		
Bottom*      Floating Roof Components*		
Modify or Waive API Dimensional Tolerances (see 7.5)?    No <input type="checkbox"/> Yes <input checked="" type="checkbox"/> Specify: <u>Acc to specification</u>		
Specify Additional Tolerances, if any, and Circumferential and Vertical Measurement Locations:		
- Allowable Plumbness:      Measure and Record at a Minimum of      Locations or Every      m (ft) around the Tank, at the Following Shell Heights: (select one box): <input type="checkbox"/> <sup>1</sup> / <sub>3</sub> H, <sup>2</sup> / <sub>3</sub> H and H <input type="checkbox"/> Top of Each Shell Course <input type="checkbox"/> Other:		
- Allowable Roundness:**      Measure Radius and Record at a Minimum of      Locations or Every      m (ft) around the Tank, at the Following Shell Heights (select one box): <input type="checkbox"/> Top of Tank, H <input type="checkbox"/> <sup>1</sup> / <sub>3</sub> H, <sup>2</sup> / <sub>3</sub> H and H <input type="checkbox"/> Top of Each Shell Course <input type="checkbox"/> Other:		
**See Data Sheet Instructions for the Maximum Allowable Additional Radial Tolerance.		

Approvals:	Revisions:	Title:    Jet Fuel Tanks
		By:      Ck'd:      Date: <u>*****</u>
		Drawing No.:      Sheet      of

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16. Coatings:	
Internal Coatings by: <u>Manufacturer</u>	Per Spec.* <u>Vertical Storage Tanks Specification OHL-SPC-SRT-ST</u> (Not Req'd., Others, Tank Mfg.)
External Coating by: <u>Manufacturer</u>	Per Spec.* <u>Vertical Storage Tanks Specification OHL-SPC-SRT-ST</u> (Not Req'd., Others, Tank Mfg.)
Under-Bottom Coating by: <u>Manufacturer</u>	Per Spec.* <u>Vertical Storage Tanks Specification OHL-SPC-SRT-ST</u> (Not Req'd., Others, Tank Mfg.)
17. Cathodic Protection System? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Per Spec.* <u>OHL-SPC-SRT-EL-0032</u>
18. Leak Detection System? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Per Spec.* <u>OHL-SPC-SRT-IN-0021</u>
19. Release Prevention Barrier? Yes <input type="checkbox"/> No <input type="checkbox"/>	Per Spec.* _____
20. Tank Measurement System: Required? Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>	Remote Capability Required? Yes <input type="checkbox"/> No <input type="checkbox"/>
By:* <u>Manufacturer</u>	Per Spec.* _____
21. Weight of Tank: Full of Water* <u>25014,0 t</u> Empty* <u>499,0 t</u> Shipping* _____	Brace/Lift Spec.* _____
22. References:* <u>API Std 650, Appendix L</u>	
Other references: <u>OHL-SPC-SRT-ST-0021 Design Basis for Storage Tanks</u>	
23. Remarks:*	
1) THE DESIGN OF THESE TANKS SHALL BE IN ACCORDANCE WITH <b>IATA/JIG3 GUIDE LINES</b> .	
2) ALL TANKS SHALL HAVE DOUBLE BOTTOM WITH ACTIVE LEAK DETECTION SYSTEM. DOUBLE BOTTOM SHALL BE MATERIAL ASTM A 283 Gr C A WITH WIRE MESH AS PER ILF-DWG-SRT-C1-014. INNER BOTTOM SHALL BE 6m THK. OUTER BOTTOM SHALL BE 8mm THK. OUTER BOTTOM SHALL HAVE AN ANNULAR RING MATERIAL ASTM A 573 Gr 70 GROUP V , 1400mm WIDTH x 14mm THK.	
3) ALL TANKS SHALL HAVE AN AUTOMATIC BOTTOM WATER DRAIN SYSTEM.	
4) ALL TANKS SHALL BE PROVIDED WITH FLOATING SUCTION ARTICULATED PIPE INCLUDING ITS POSITION INDICATOR AND SS CHECK CABLES. ARMS TO BE BOUNDED TO TANK SHELL.	
5) DOME ROOF SHALL BE SUPPORTED BY N° 64 IPE 200 RADIAL RAFTERS PLUS N° 5 L 100x10 INTERMEDIATE RINGS (NO COLUMNS REQUIRED). (TO BE CONFIRMED BY MANUFACTURER)	
6) ALL THICKNESS MENTIONED ON THIS DATA SHEET ARE TO BE TAKEN AS MINIMUM THICKNESSES AFTER FORMING. <b>NO UNDERTOLERANCES</b> ALLOWED.	
<b>MATERIAL NOTES</b>	
a) MAT ASTM A 573 Gr 70 GROUP V SHALL BE NORMALIZED, FULLY KILLED AND MADE TO FINE-GRAIN PRACTISE WITH CARBON CONTENT 0,23% MAX AND CE MAX 0.43% (see Storage Tanks Specification)	
b) MAT ASTM A 573 Gr 70 GROUP IVA SHALL BE NORMALIZED, FULLY KILLED AND MADE TO FINE-GRAIN PRACTISE WITH CARBON CONTENT 0,2% MAX AND MAX Mn 1.6% (see API 650 para 4,2,7,4) IN ADDITION CE MAX SHALL BE 0.43% (see Storage Tanks Specification)	
c) MAT ASTM A 573 Gr 70 GROUP IV SHALL BE FULLY KILLED AND MADE TO FINE-GRAIN PRACTISE WITH CARBON CONTENT 0,23% MAX, IN ADDITION CE MAX SHALL BE 0.43% (see Storage Tanks Specification)	
d) MAT ASTM A 283 Gr C GROUP I SHALL BE FULLY KILLED AND MADE TO FINE-GRAIN PRACTISE WITH CARBON CONTENT 0,23% MAX AND CE MAX 0.43% (see Storage Tanks Specification)	
e) NO COPPER OR CADMIUM ALLOYS, CADMIUM PLATING, GALVANIZED STEEL OR PLASTIC MATERIALS ARE PERMITTED WITHIN THE TANK FOR ARTICULATED OR MAIN PIPING.	
f) THE DRAIN LINE SHOULD PREFERABLY BE A NON-RUSTING MATERIAL, SELECTED TO AVOID GALVANIC ACTION CREATED BY DISSIMILAR METALS.	
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Approvals:

Revisions:

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\* If box is blank, Manufacturer shall determine and submit as per Appendix L.

Table 1 MATERIALS OF CONSTRUCTION					
Component	Material*/Thickness*	C.A.	Component	Material*	C.A.
Shell, Course _1_ to _	A573 Gr. 70 Group V	1 mm	Reinforcing Pads	Acc to Shell Material	
Shell, Course _2_ to _5_	A573 Gr. 70 Group IVA	1 mm	Manhole/Nozzle Necks	Acc to shell / A 106 Gr B	1 mm
Shell, Course _6_ to _7_	A573 Gr. 70 Group IVA	1 mm	Manhole/Nozzle Flanges	Acc to shell / A 105	1 mm
Shell, Course _8_ to _10_	A 283 Gr C Group I killed	1 mm	Flange Covers	A 105	
Shell, Course _ to _			Anchor Attachments		
Roof	A283 Gr. C Group I	1 mm	Submerged Piping	A 106 Gr B	
Bottom	A283 Gr. C Group I	0 mm / 2 mm	Wetted Structurals	A 36 OR SIMILAR	0,5 mm +
Annular Ring	A573 Gr. 70 Group V	2 mm	Non-wetted Structurals	A 36 OR SIMILAR	0,5 mm +
+ Check here if C.A. is to apply to each exposed surface <input checked="" type="checkbox"/>					

Table 2 BOLTS and ANCHORS					
Component	Head Type*	Bolt or Anchor Material*	Nut Material*	Thread Series*	C.A.
Flange Bolting		A 193 GR B7	A 194 GR 2H		++
Structural Bolting					++
Anchor Bolts					++

++ Total C.A., on the nominal diameter.

Table 3 NOZZLE and MANHOLE SCHEDULE* (for Fixed Roof, Shell, and Bottom)											
Mark	Service	Size, NPS, or Dia. (in.)	Neck Sch or Wall Thick.	Reinf. Plate Dimensions	Full Pen. On Open. (Y/N)	Flange Type	Flange Class or Thick.	Gasket Bearing Surf. Dimen. and Finish	Gasket Thick. and Dimen.	Gasket Mat'l and Descript.	Proj. to FF or CL or from Datum Lines
M01	Shell manway	24"	API 650			API 650					
M02	Shell manway	24"	API 650			API 650					
M03	Clean-out door	900x1200	API 650			API 650					
N01	Product inlet	10"	SCH 40			SO	150 # RF				
N02	Product outlet	10"	SCH 40			SO	150 # RF				
N03	Product draw-off										
N04	Water draw-off	4"	SCH 40			SO	150 # RF				
N05	LSHH A/B/C	3 X 2"	SCH 80			WN	150 # RF				
N06	LSLL A/B/C	3 X 2"	SCH 80			WN	150 # RF				
N07	Leak Detection A/B	2 X 2"	SCH 80			WN	150 # RF				
N08	Level Transmitter	10"				SO	150 # RF				
N09	Gauge hatch	8"				SO	150# RF				
N10	Vent					SO	150# RF				
N11	Roof Manway					SO	150# RF				
N12	Tank Mixers A/B/C	MFR	MFR			API 650					
M04	Roof Manway	1200	API 650			API 650					

Approvals:	Revisions:	Title: Jet Fuel Tanks By:                      Ckd:                      Date: 10/10/2014 Drawing No.:                      Sheet                      of
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### OTHER TANK APPURTENANCES

- |  |   |                           |
|--|---|---------------------------|
| 24. Platform, Stairway, and Railing: Galvanizing Req'd?*    Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>  | Stairway Style* <u>Helical</u><br>(Straight or Helical) | Walk Surf. Type*    _____ |
| Stair and Walkway Clear Width* <u>Min. 1000 mm</u> National Safety Standards*    _____   |   |                           |
| Architectural/Structural Specification*    _____   |   |                           |
| 25. Jacket Required?*    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>   | Qty. Req'd*    _____                                    | Per Spec.*    _____       |
| Other Heaters/Coolers Required?*    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/>  |   |                           |
| Supplemental Jacket, Heater, or Cooler Specifications*    _____  |   |                           |
| 26. Mixer/Agitator:    Quantity <u>Min. 3</u> Size* <u>MFR</u> Per Spec.*    _____   |   |                           |
| 27. Insulation: Required?    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Thickness*    _____    Material*    _____   |   |                           |
| Per Specs*    _____    Responsibility for Insulation and Installation    _____<br><div style="text-align: right;">(Purchaser, Manufacturer, Others)</div>  |   |                           |
| 28. Structural Attachments: Lift Lugs?*    Yes <input type="checkbox"/> No <input type="checkbox"/> Desc.*    _____  |   |                           |
| Shell Anchorage?*    Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Type*    _____    Scaffold Cable Support?    Yes <input type="checkbox"/> No <input type="checkbox"/>   |   |                           |
| 29. Various Other Items: Welded Flush-Type:    Shell Connection <input type="checkbox"/> Cleanout Fitting <input checked="" type="checkbox"/> Waive Application of Appendix P?    Yes <input type="checkbox"/> No <input type="checkbox"/> |   |                           |
| Miscellany #1    _____   |   | Miscellany #2    _____    |
| Miscellany #3    _____   |   | Miscellany #4    _____    |
| Miscellany #5    _____   |   | Miscellany #6    _____    |

Table 4 OTHER TANK APPURTENANCES\*

[illegible]

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\* If box is blank, Manufacturer shall determine and submit as per Appendix L.

**FLOATING ROOF DATA** N/A**30. Floating Roof Selection**

Design Basis: Appendix C ☐ Or Appendix H ☐

Type of Roof: (External or Internal): Single Deck Pontoon\* ☐ Double Deck\* ☐

(Internal Only): Tubular Pontoon\* ☐ Metallic Sandwich Panel\* ☐

Other ☐ \_\_\_\_\_ Supplemental Spec.: \_\_\_\_\_

**31. Seals**

Primary Seal: Shoe ☐ Envelope ☐ Wiper/Compression Plate ☐ Other ☐ \_\_\_\_\_ Supplemental Spec.: \_\_\_\_\_

Shoe Mechanism: Mfg. Std. ☐ Other ☐ \_\_\_\_\_

Electrically Isolate Mechanism from Shoes? Yes ☐ No ☐ Wax Scrapers Required? Yes ☐ No ☐

Minimum Shoe Thickness\* \_\_\_\_\_ Carbon Steel Shoes to be Galvanized? Yes ☐ No ☐

Secondary Seal: Shoe ☐ Envelope ☐ Wiper ☐ None ☐ Other ☐ \_\_\_\_\_ Supplemental Spec.: \_\_\_\_\_

**32. Data for All Floating Roofs:**

Overflow Openings in Shell Acceptable? Yes ☐ No ☐ Shell Extension? Yes ☐ No ☐

Roof-Drain Check Valves Required? Yes ☐ No ☐ Roof-Drain Isolation Valves Required? Yes ☐ No ☐

Freeze Protection for Roof Drains Required? No ☐ Yes ☐ Supplemental Requirements: \_\_\_\_\_

Roof-Drain Piping to External Nozzles: Mfg. Std. ☐ Armored Flexible Pipe ☐ Swivels in Rigid Pipe ☐ Other ☐ \_\_\_\_\_

Foam Dam? Yes ☐ No ☐ Supplemental Spec.: \_\_\_\_\_

Minimum Deck Thickness\* \_\_\_\_\_

Bulkhead Top Edges to be Liquid-Tight? Yes ☐ No ☐ Seal-Weld Underside of Roof? Yes ☐ No ☐

Electrical Bonding: Shunts: Yes ☐ No ☐ Cables: Yes ☐ No ☐ Supplemental Spec.: \_\_\_\_\_

Qty. of Non-Guide-Pole Gauge Wells Required \_\_\_\_\_ Qty. of Sample Hatches Required \_\_\_\_\_

Guide Pole for Gauging? Yes ☐ No ☐ Slots in Guide Pole? Yes ☐ No ☐ Jatum Plates? Yes ☐ No ☐ Striking Plates? Yes ☐ No ☐

Guide Pole Emissions-Limiting Devices: Sliding Cover ☐ Pole Wiper ☐ Pole Sleeve ☐ Float ☐ Float Wiper ☐ Pole Cap ☐

Qty. of Roof Manholes\* \_\_\_\_\_ Minimum High-Roof Clearance Above Bottom: \_\_\_\_\_

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Removable Leg Storage Racks? Yes ☐ No ☐ ; Leg Sleeves ☐ or Fixed Low Legs ☐

**33. Additional Data for External Floating Roofs:**

Weather Shield? Yes ☐ No ☐ Supplemental Spec.: \_\_\_\_\_

Rolling Ladder Required? Yes ☐ No ☐ Field Adjustable Legs? Yes ☐ No ☐

Design Rainfall Intensity \_\_\_\_\_ in./hr. (mm/hr) Based on a \_\_\_\_\_ Minute Duration Associated with the \_\_\_\_\_ Storm

Design Accumulated 24-Hour Rainfall \_\_\_\_\_ in. Based on the \_\_\_\_\_ Storm

Distortion and Stability Determinations Required? Yes ☐ No ☐ Supplemental Specification \_\_\_\_\_

Landed Live Load\* \_\_\_\_\_

Approvals:

Revisions:

Title: Jet Fuel Tanks

By: \_\_\_\_\_ Ckd: \_\_\_\_\_ Date: 10/10/2014

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## 34. Additional Data for Internal Floating Roofs: N/A

Two-Position Legs? Yes ☐ No ☐ Cable-Supported Roof? Yes ☐ No ☐ Fixed-Roof Inspection Hatches Required? Yes ☐ No ☐Internal Roof Drain Required? Yes ☐ No ☐ Omit Distribution Pads Supporting Uniform Live Loads? Yes ☐ No ☐Corrosion Gauge Required? Yes ☐ No ☐ Fixed Ladder Required? Yes ☐ No ☐ ; Type of Roof Vent:\* \_\_\_\_\_Modified Minimum Point Load? Yes ☐ No ☐ Supplemental Specification \_\_\_\_\_Mfr. To Leak Test\* \_\_\_\_\_ % of Compartments ☐ in Assembly Yard ☐ in Erected Position ☐ Unknown; see separate contract termsRoof Erector's Flotation Test: w/ Tank Hydro ☐ at Completion of Roof ☐ at a Later Date ☐ \_\_\_\_\_ Not Required ☐Flotation Test Media: Water ☐ Product ☐ (see H.6.6.1) Water Quality: Potable ☐ Other ☐ See Supplemental Spec. \_\_\_\_\_

Flotation Test: Duration \_\_\_\_\_ Fill Height: \_\_\_\_\_

Flotation Test Items Provided by Purchaser (see H.6.7): None ☐ List Attached ☐Responsible Party for Inspecting Roof During Initial Fill: Purchaser ☐ Other ☐ \_\_\_\_\_

Table 5 FLOATING ROOF MATERIALS

Component	Material*/Thickness*	C.A./Coating*	Component	Material*/Thickness*	C.A./Coating*
Deck Plate			Datum Plate		
Inner Rim Plate			Tubular Pontoon		
Outer Rim Plate			Pontoon Bulkhead		
Foam Dam			Submerged Pipe		
Sandwich Panel Face Plate			Guide Pole		
Sandwich Panel Core			Secondary Seal		
Gauge Well			Secondary Seal Fabric		
Drain Sumps			Wiper Tip		
Opening Sleeves			Wax Scraper		
Floating Suction Lines			Weather Seal		
Primary Fabric Seal			Envelope Fabric		
Foam Log Core			Shoe Mechanisms		
Landing Legs			Primary Seal Shoe		
Landing Leg Bottom Pads			Removable Covers		
Manhole Necks			Rolling Ladder		
Vents			Inlet Diffusers		

Approvals:

Revisions:

Title: Jet Fuel Tanks

By: \_\_\_\_\_ Ck'd: \_\_\_\_\_ Date: 10/10/2014

Drawing No.: \_\_\_\_\_ Sheet \_\_\_\_\_ of \_\_\_\_\_



# API

## API Std 650 Storage Tank Data Sheet

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\* If box is blank, Manufacturer shall determine and submit as per Appendix L.

Tank Plan and Sketches:

OMJ-DWG-SRT-ST-0013 Storage Tank SRT-T-25-041 General Assembly  
OMJ-DWG-SRT-ST-0014 Storage Tank SRT-T-25-042 General Assembly

Notes:

Approvals:

Revisions:

Title: Jet Fuel Tanks

By: \_\_\_\_\_ Ck'd: \_\_\_\_\_ Date: 10/10/2014

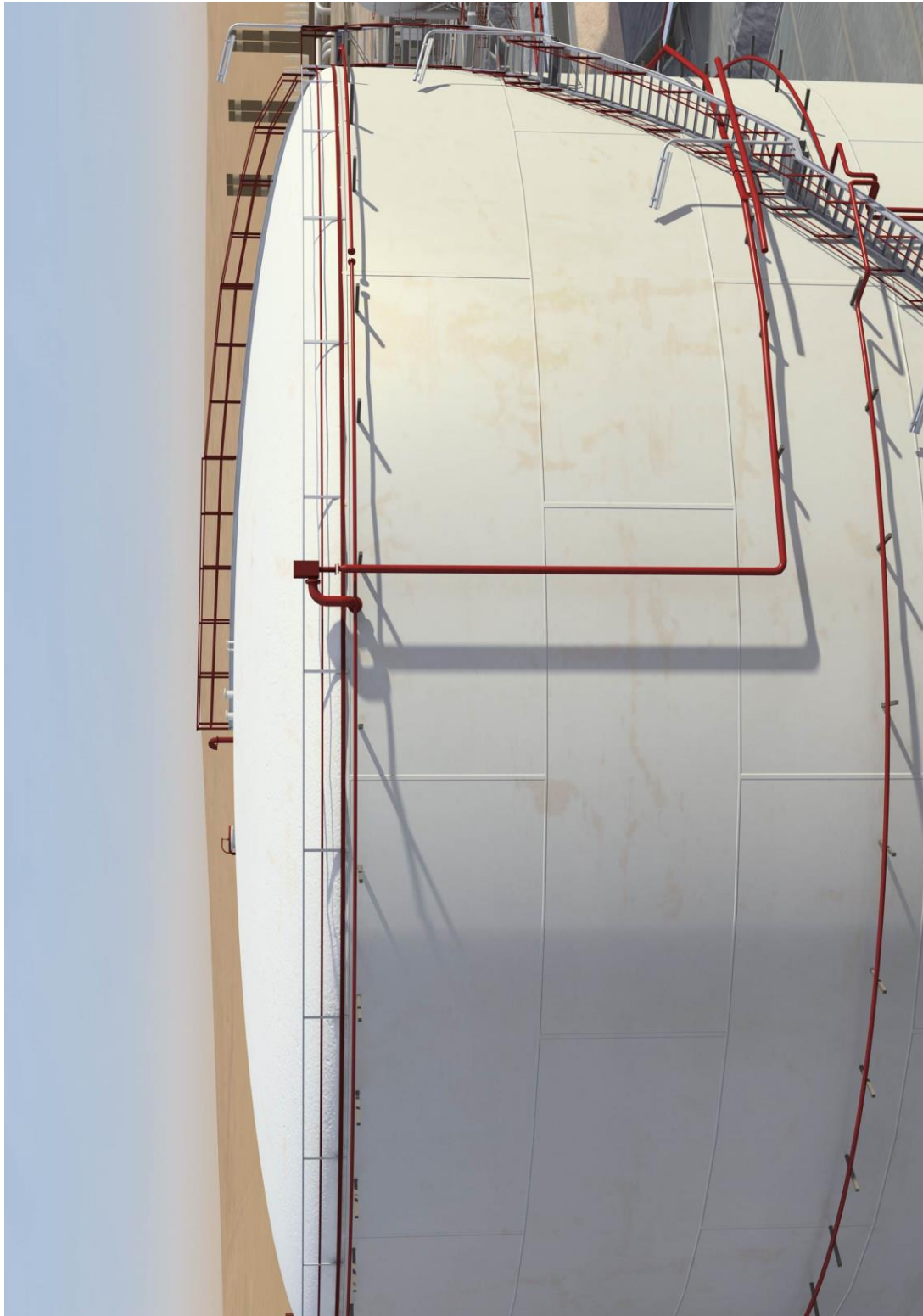
Drawing No.: \_\_\_\_\_ Sheet \_\_\_\_\_ of \_\_\_\_\_

API

API Std 650 Storage Tank  
Data Sheet

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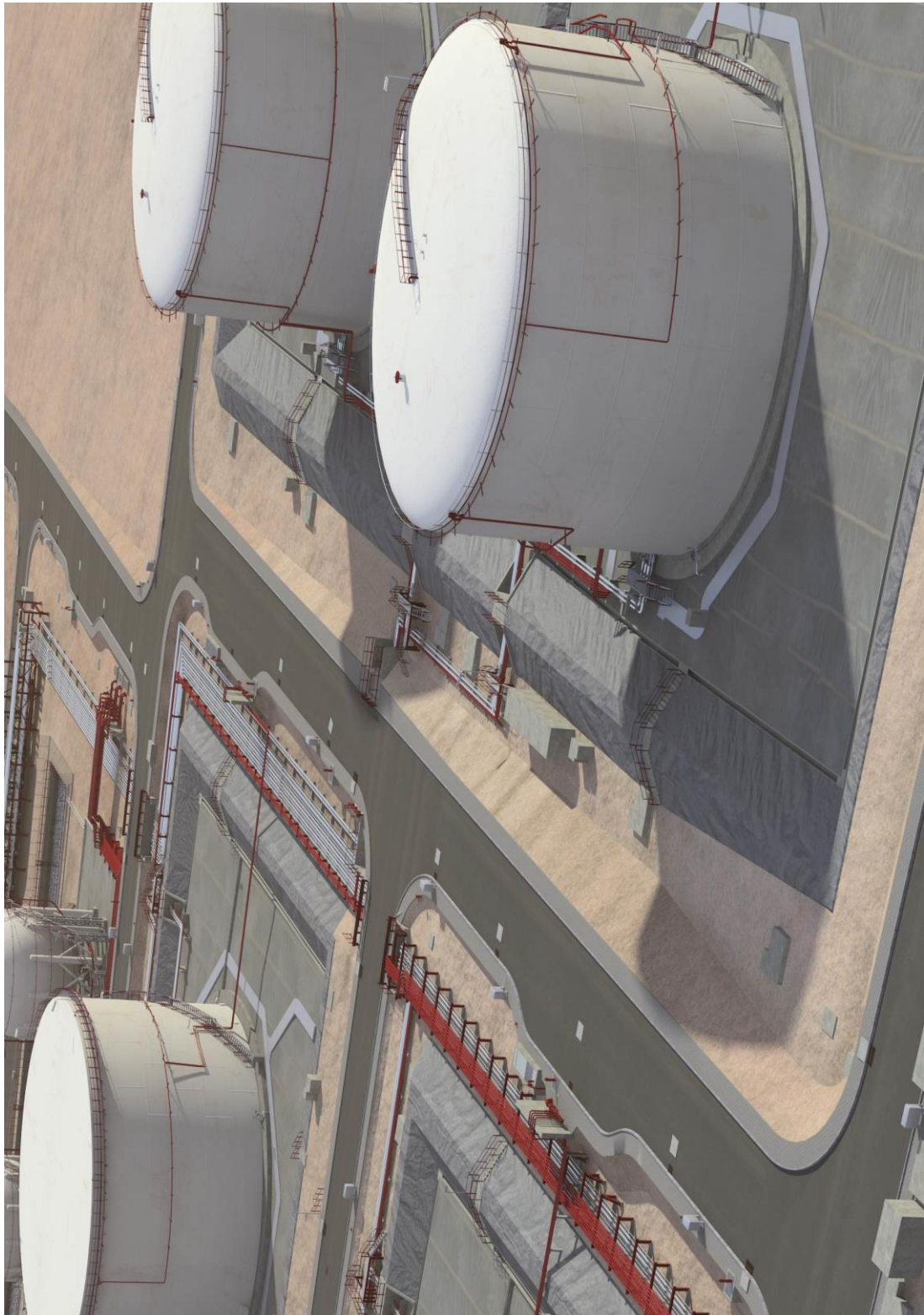


API

API Std 650 Storage Tank  
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# API

## API Std 650 Storage Tank Data Sheet

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